

5/04

DART AEROSPACE LTD	Work Order:	22091
Description: Outboard bracket kit (3)	Part Number:	D407-302-011
Drawing: N/A.	Qty:	2

Step	Location	Procedure	By	Date	Qty																																																																			
1	EXPEDITING	Open W/O	HJ	04.12.14	2																																																																			
2	EXPEDITING	Type label per PPP D407-302-011 ^ 2 BLUE FILES WK 2 HJ CHG 001	HJ	04.12.16	2																																																																			
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2012-107 ✓</td><td>Clevis</td><td>B21342</td></tr><tr><td>4</td><td>D2022-101 ✓</td><td>Spacer</td><td>B20959</td></tr><tr><td>6</td><td>D2690-5 ✓</td><td>Lanyard</td><td>B20667 B20794</td></tr><tr><td>3</td><td>D2846 ✓</td><td>Support Arm</td><td>B14246A</td></tr><tr><td>12</td><td>D2847 ✓</td><td>Lug</td><td>B21196</td></tr><tr><td>1</td><td>D2848 ✓</td><td>Strut</td><td>B12688</td></tr><tr><td>6</td><td>BLBS-020 ✓</td><td>Pip pin</td><td>B16404</td></tr><tr><td>6</td><td>AN3-5A ✓</td><td>Bolt</td><td>M14526</td></tr><tr><td>2</td><td>AN4-10A ✓</td><td>Bolt</td><td>M12963</td></tr><tr><td>1</td><td>AN4-14A ✓</td><td>Bolt</td><td>M14600</td></tr><tr><td>11</td><td>AN4-17A ✓</td><td>Bolt</td><td>M14526</td></tr><tr><td>1</td><td>AN4-20A ✓</td><td>Bolt</td><td>M12082</td></tr><tr><td>18</td><td>AN960JD10 ✓</td><td>Washer</td><td>M15102</td></tr><tr><td>15</td><td>AN960JD416 ✓</td><td>Washer</td><td>M15321</td></tr><tr><td>6</td><td>MS21042-3 ✓</td><td>Nut (or L3)</td><td>M15066</td></tr><tr><td>15</td><td>MS21042-4 ✓</td><td>Nut (or L4)</td><td>M15020</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2012-107 ✓	Clevis	B21342	4	D2022-101 ✓	Spacer	B20959	6	D2690-5 ✓	Lanyard	B20667 B20794	3	D2846 ✓	Support Arm	B14246A	12	D2847 ✓	Lug	B21196	1	D2848 ✓	Strut	B12688	6	BLBS-020 ✓	Pip pin	B16404	6	AN3-5A ✓	Bolt	M14526	2	AN4-10A ✓	Bolt	M12963	1	AN4-14A ✓	Bolt	M14600	11	AN4-17A ✓	Bolt	M14526	1	AN4-20A ✓	Bolt	M12082	18	AN960JD10 ✓	Washer	M15102	15	AN960JD416 ✓	Washer	M15321	6	MS21042-3 ✓	Nut (or L3)	M15066	15	MS21042-4 ✓	Nut (or L4)	M15020	By 04-12-16 CL 04/12/16 m15829	2 2
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4	QC	Inspect Level 4	W	04.12.17	2																																																																			
5	STORES	Package as per PPP D407-302-011 REV. B	CL	04.12.17	2																																																																			
6	EXPEDITING	Close W/O Cost / part 603.70 sub 04/12/20 (2)	HJ	04.12.20	2																																																																			

Rev	Date	Change	Revised By	Approved
A	01.03.07	New issue	EC	EC

BB 04-12-20 RB

RELEASED

EC 01.03.07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
04-12-16	3	Permanent change	U	04-12-16	N/A	U	JB 04.12.20

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 13, 2004
11:38 am

Work Order No : 0022091
Project Name : D407-302-011
Project For : WK504
Work Order Type : Main
Main WO Number :
House Part Number : *D407-302-011
Description : Outboard Bracket Kit
Manufactured : Yes
Amount Req'd : 2
Amount Done : 0
Start Date : 12-13-04
Est Finish Date : 02-01-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00